

Date: Monday, 1/30/2006 3:44:02 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GHW ASSEMBLY		
Job Number	: 25674		Part Number	: D412729011		
Estimate Number	: 12128		Drawing Number	: DSK 092 REV B		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/30/2006 S.O. No. : N/A		Drawing Revision	: X/B		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 2/28/2006 Qty: 1 Um: Each		
Previous Run	: N/A					
Written By	: <u>See COMMENT Below</u>					
Checked & Approved By	: <u>KJ</u> 06.01.30					
Comment	: Est Rev:A 05.01.12 New Issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL  
<b>Comment:</b> DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-729-011 CHG0013 <i>13 Feb</i> DH: 06/02/28		
2.0	PACKAGING 1	PACKAGING RESOURCE #1  
<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D412729041	Med. Bell GHW  
<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D412-729-041 GHW Assembly 1XB25683/1XB25682 <i>C206102128 ①</i>		
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS  
<b>Comment:</b> INSPECT 100% KITS FOR COMPLETENESS <i>10/16/28 ①</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-729-011 Location: _____ PPP Rev: D <i>C206102128 ①</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 56/03/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: GHW ASSEMBLY

Job Number: 25674

Part Number: D412729011

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL  
Inspection Level 21

1  
Dok/03/01

Job Completion



U 060301

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

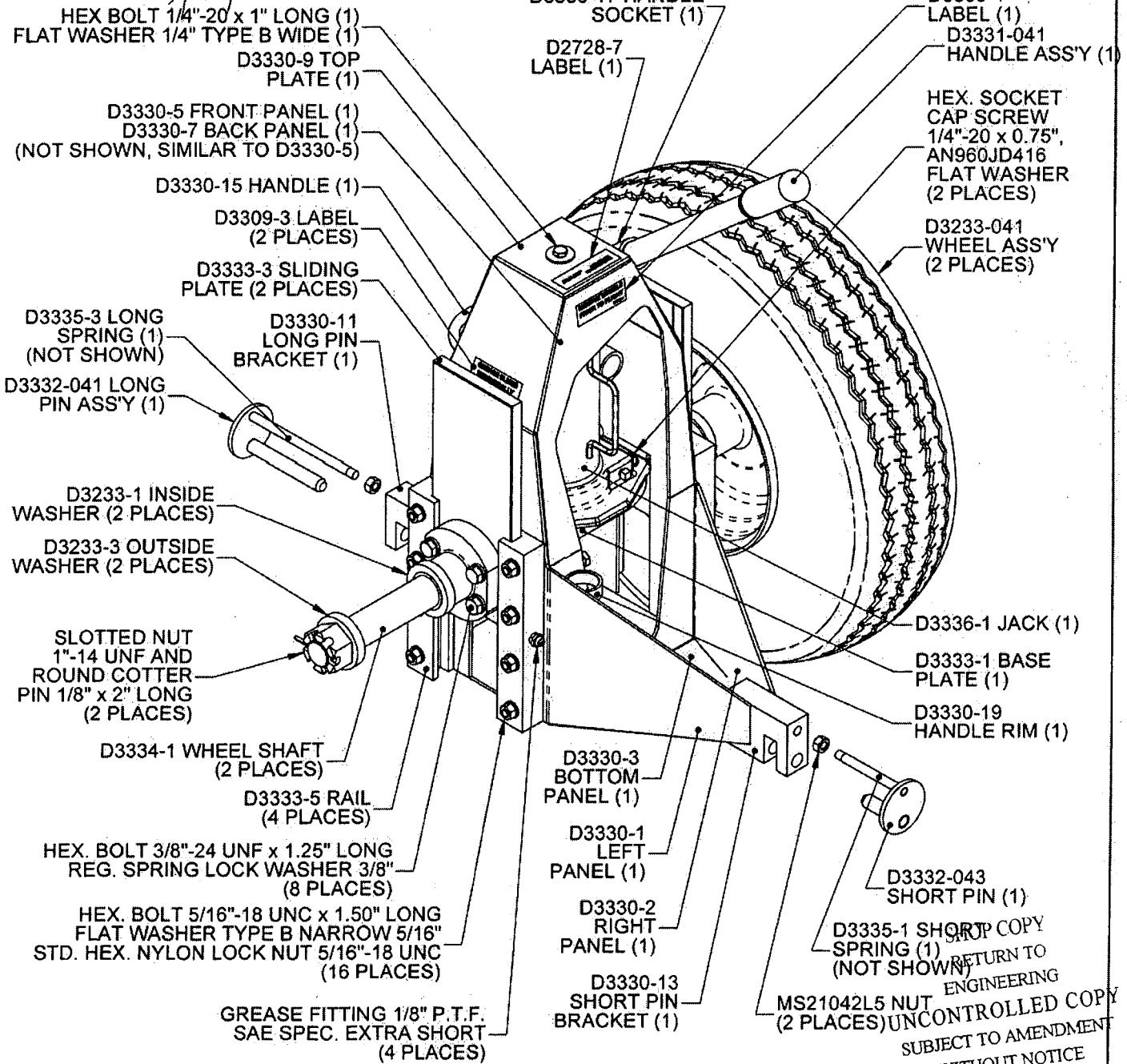
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSK 092	REV. B SHEET 1 OF 1
DATE	05.02.18	TITLE HYD. GROUND HANDLING	SCALE 1:5
A	04.12.06	NEW ISSUE	
B	05.02.18	REDESIGN TO FIT NEW WHEEL ASS'Y	

RELEASED  
05/02/18



NOTE:

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries